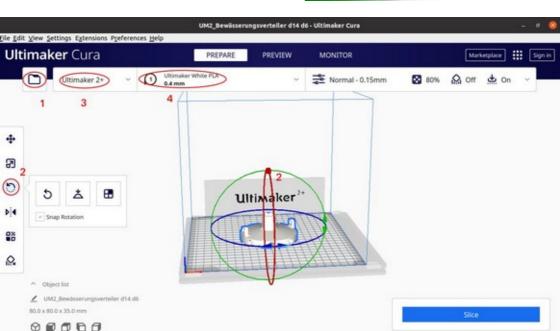# riego3d.com

Download package from our web site riego3d.com

Unpack package (zip file) with 7zip or other

Open Cura or similar program to convert into file for 3d-print
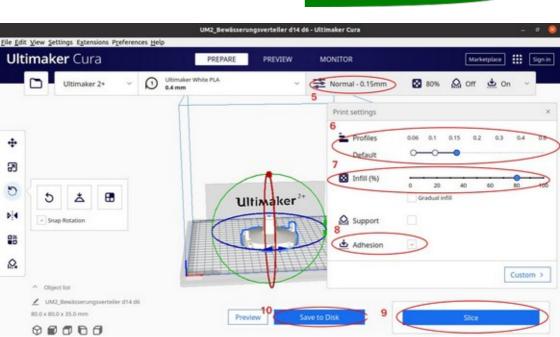
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1. Open File (stl) you want to print

2. Rotate model

3. Add your 3D-printer / manage 3D-printer

4. Chose required material / select nozzle diameter of your 3D-printer

UM2_Bewässerungsverteiler d14 d6 - Ultimaker Cura

File Edit View Settings Extensions Preferences Help

Ultimaker Cura   PREPARE   PREVIEW   MONITOR   Marketplace   Sign in

Ultimaker 2+   ① Ultimaker White PLA **0.4 mm**   Normal - 0.15mm   80%   Off   On

5

Print settings   ×

6 Profiles   0.06   0.1   0.15   0.2   0.3   0.4   0.6

Default

7 Infill (%)   0   20   40   60   80   100

☐ Gradual infill

⌖ Snap Rotation

Support ☐

8 Adhesion ▾

Custom >

^ Object list

✎ UM2_Bewässerungsverteiler d14 d6

80.0 x 80.0 x 35.0 mm

Preview   10 Save to Disk   9 Slice

Ultimaker²⁺

5./ 6. Printing settings rough model mesh / detail print

7. Infill printed model

8. Adhesion between printed model and plate of 3d-printer

9. Slice transform to file type (gcode) for 3d-printer

10. Save to disk

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3d-print your model

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Remove part and trim with abrasive paper for smooth edges